

## Prescott Heald & Son, Inc. "The Shelving and Rack Specialists"

**RivMax** 

## Boltless Shelving Installation Instructions

Double Rivet Angle (DA)

Note: If unit is deeper than

24", SV's must be used on all

sides of intermediate shelves.

Angle Upright

Single Single Rivet Vee (SV)

**Double Rivet** 

Angle (DA) HAU

## **RIVMAX 6 Shelf Unit**

Standard Duty Low Profile Shelving

Vaca -



Use a heavy rubber mallet (3 lbs. suggested)

to drive components in slots. A regular hammer can be used,

however to keep from chipping the paint, rest an object such as a piece of wood on the shelving component to avoid hitting the part directly with hammer.

## Helpful Hints:

Insert rivets on <u>both</u> sides of double rivet angle into angle upright before driving into place. Always drive components <u>down</u> into slot. Seat all rivets fully into bottom of slot. The slot/rivet connection is a wedge fit which creates the rigid connection required for unit stability.

**Capacities:** 

Do not exceed 400 lbs. per shelf, evenly distributed load. Capacities are based on using 5/8" underlayment grade particle board.

STEP 1: INSTALL TOP AND BOTTOM SHELVES BY ATTACHING DOUBLE RIVET ANGLES (DA) INTO ANGLE UPRIGHTS OR IF ADDERS ARE INVOLVED THEN ATTACH INTO THE TEE UPRIGHTS. (IF ADDERS ARE INCLUDED, INSTALL FRONT TO BACK DA'S ON ONE SIDE OF TEE UPRIGHTS, NOT BOTH.)

STEP2: ATTACH SINGLE RIVET VEES (THE V GOING THE SAME DIRECTION AS THE LETTER V) FROM LEFT TO RIGHT TO THE UPRIGHT ANGLE OR TEE UPRIGHT IF BEING USED. ATTACH AT THE LOCATION OF YOUR CHOICE. NO FRONT TO BACK PIECES ARE NECESSARY UNLESS YOU ARE DEEPER THAN 24", AT THAT POINT THE FACTORY RECOMMENDS USING SV'S FROM FRONT TO BACK AS WELL.

STEP 3: DROP WOOD SHELF INTO PLACE. ( 5/8" INDUSTRIAL GRADE PARTICLE BOARD OR DECKING OF YOUR CHOICE.)

www.prescottheald.com

1002 N. 42nd St. • Omaha, NE 68131 • (402) 556-4400