



# Prescott Heald & Son, Inc.

"The Shelving, Rack, and Wire Specialists"

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## RivMax

## Boltless Shelving Installation Instructions

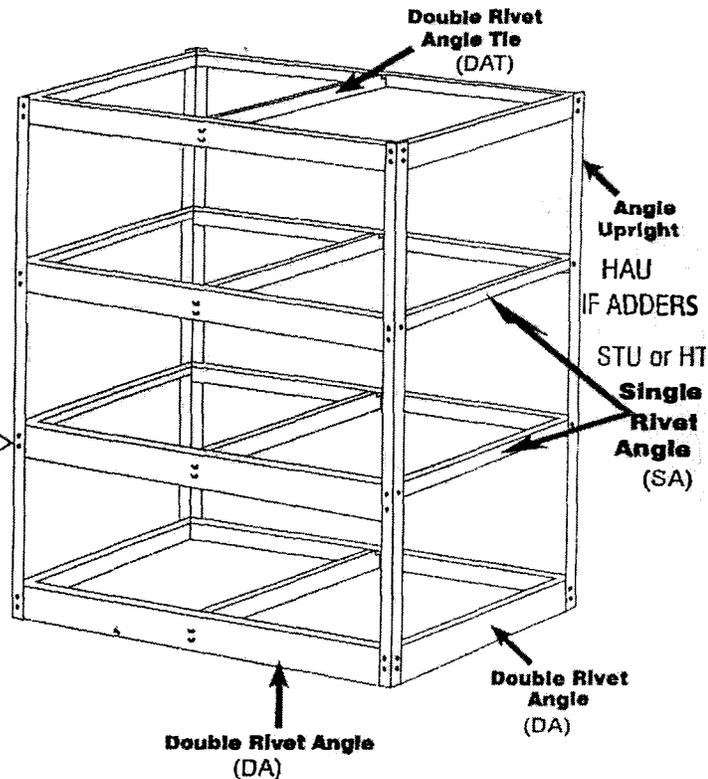
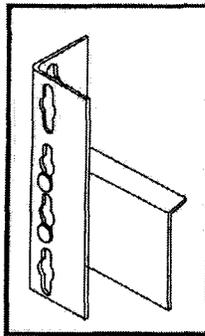
### RIVMAX 4 Shelf Unit

HEAVY DUTY WIDE SPAN SHELVING

#### Tools Required:

Use a heavy rubber mallet  
(3 lbs. suggested)

to drive components in slots.  
A regular hammer can be used,  
however to keep from chipping the paint,  
rest an object such as a piece of wood on  
the shelving component to avoid hitting the  
part directly with hammer.



#### Helpful Hints:

Insert rivets on both sides of double rivet angle into angle upright before driving into place.

Always drive components down into slot.

Seat all rivets fully into bottom of slot.

The slot/rivet connection is a wedge fit which creates the rigid connection required for unit stability.

STEP 1: INSTALL BOTTOM SHELF BY ATTACHING DOUBLE RIVET ANGLES (DA) ON ALL FOUR SIDES INTO THE APPROPRIATE ANGLE UPRIGHTS. IF ADDERS ARE INVOLVED, THEN ATTACH TO APPROPRIATE TEE UPRIGHTS.

STEP 2: INSTALL DOUBLE RIVET ANGLE TIE (DAT) INTO DOUBLE RIVET ANGLES (DA) DIMPLES BY DRIVING RIVETS ON THE DOUBLE RIVET ANGLE TIE INTO SLOTS (DIMPLES) IN THE CENTER OF THE DOUBLE RIVET ANGLE. THIS STEP IS USED ONLY WHEN DAT'S ARE CALLED FOR.

STEP 3: DROP BOTTOM SHELF INTO PLACE. ( 5/8" INDUSTRIAL GRADE PARTICLE BOARD OR DECKING OF YOUR CHOICE.)

STEP 4: REPEAT STEPS 1,2,& 3 FOR ALL OTHER SHELVES. SHELVES MAY BE SPACED APART ACCORDING TO YOUR PREFERENCE. USE SINGLE RIVET ANGLES (SA) FOR ALL INTERMEDIATE SHELVES FRONT TO BACK, AS ILLUSTRATED.